



NOTES: CALCULATED STRIP WIDTH = VARIES  
 \* ALL FORMING RADI ARE 650 UDN  
 1. MATERIAL: 26 GAUGE 50 THRU 70 KSI YIELD  
 MATERIAL: 20 THRU 24 GAUGE 50 THRU 70 KSI YIELD  
 AND WILL BE DETERMINED DURING TESTING PHASE.  
 3. PART IS FORMED PAINT UP UNLESS NOTED  
 4. TOLERANCES  
 a. ANGLES:  $\pm 2^\circ$   
 b. RADI:  $\pm .02$   
 c. CAMBER:  $\pm 1/8"$  IN 10'  
 d. SKI:  $\pm 1/8"$  IN 10'  
 e. DIVE:  $\pm 1/8"$  IN 10'  
 f. FLARE:  $\pm 1/32"$  IN 10' OF ENDS OF PART  
 C,D&E ARE NON LINEAR DIMENSIONS  
 5. TOLERANCES MEASURED IN 10' LENGTHS WITH PART LAYING FLAT ON IT'S BACK.



# 7/8" CORRUGATED

TOLERANCES	PART NAME
$\pm 0.05"$	
Out-to-Out -1"	
MATERIAL	
PAINTED STEEL / PAINTED ALUMINUM / COPPER	
SHEET	REVISION
1 OF 1	1